

REF-1
 FORM 800 314, 4-70

TITLE: PULLER NO. 2 1/2 BEARING, INNER RACE
 DRAWING PRACTICE: SURFACE TEXTURE
 SCREW THREADS: LOCAL SPACE 3/8"

DETROIT DIESEL Allison
 Division of General Motors Corporation
 15000 E. 10 Mile Rd., Warren, Michigan 48090

APPLICATION: PULLER NO. 2 1/2 BEARING, INNER RACE
 MODEL PART NUMBER: D 73342
 SIZE: 6893538
 SCALE: AS NOTED

NOTES:
 1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
 a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
 b) VENDOR NAME OR TRADEMARK.
 2. BREAK SHARP EDGES .020 U.O.S.
 3. BLACK OXIDE ITEM 1 THRU 5 PER AMS 2485.
 4. HEAT TREAT AND HARDNESS: ITEM 1 THRU 4, HARDEN-RC 36-40; SURFACE TREAT: HARDEN-RC 36-40.

DIMENSIONS:
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CONTROLLED DOCUMENT

MAY 19 2016

JOB NUMBER 2

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MAY 19 2016

JOB NUMBER
01-4923

USED ON ENG MOD.
250 SERIES

ASSEMBLY
SCALE 4:1